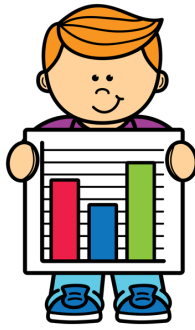


R-CONTROLLED VOWEL: AR



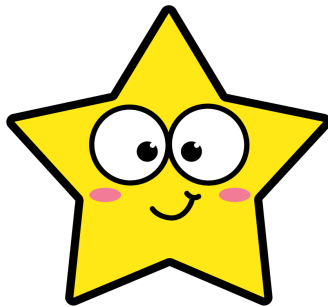
barn



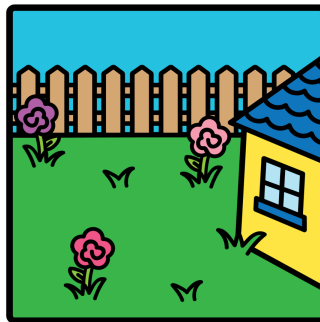
chart



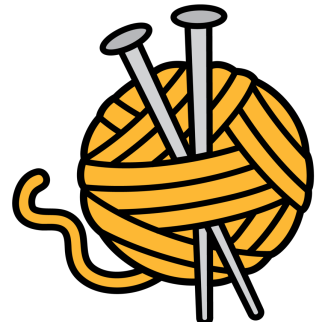
farm



star

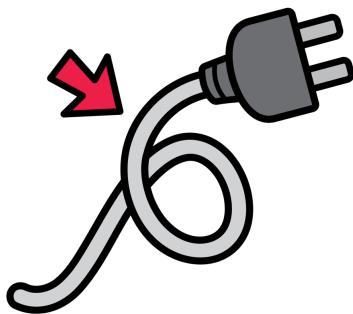


yard



yarn

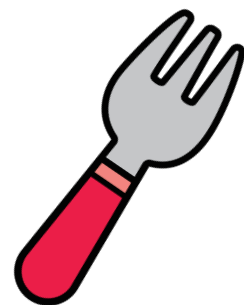
R-CONTROLLED VOWEL: OR



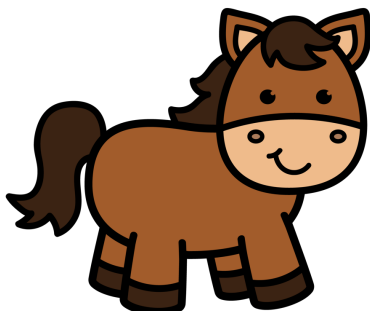
cord



corn



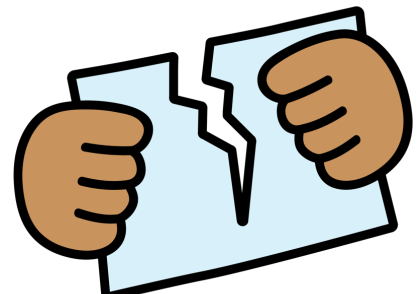
fork



horse

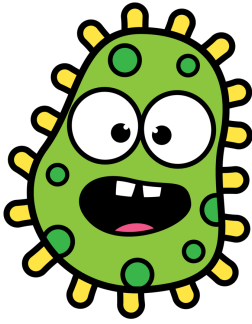


torch

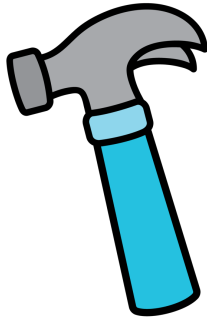


torn

R-CONTROLLED VOWEL: ER



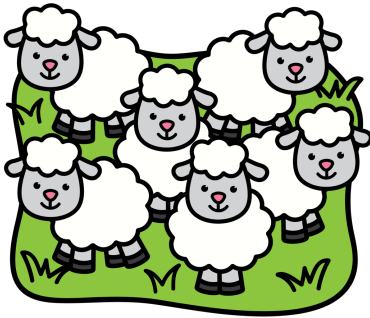
germ



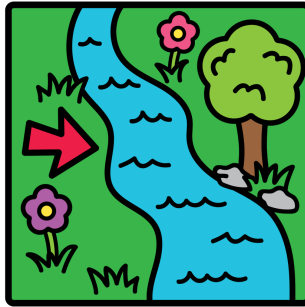
hammer



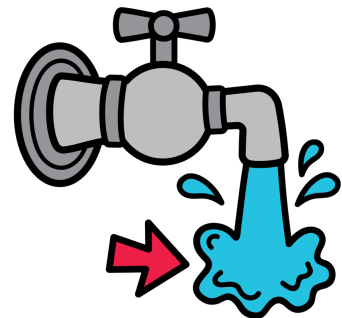
herb



herd



river

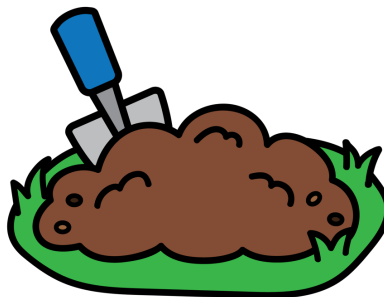


water

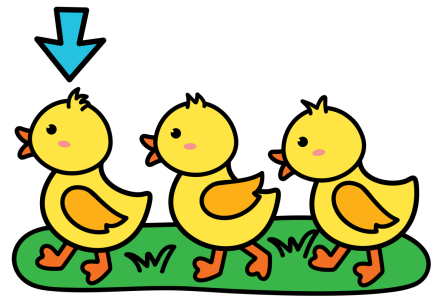
R-CONTROLLED VOWEL: IR



bird



dirt



first



skirt

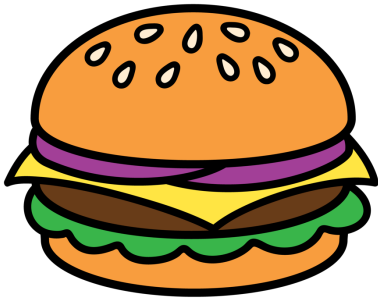


shirt



squirt

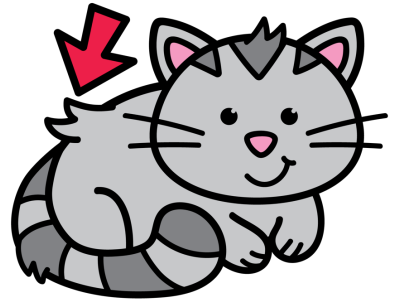
R-CONTROLLED VOWEL: UR



burger



burst



fur



nurse



purse



turkey

